

PARABOLIC DENSE CLOUDY FUZZY MODEL WITH DEMAND DEPENDENT PRODUCTION RATE IN AN IMPRECISE PRODUCTION PROCESS

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Abstract

In this paper we develop a classical economic production lot size model of a manufactured item in a inadequate production process in which the ordering cost is fixed and shortage is not allowed. In this model the valuation of an item is considered as a parabolic cloudy fuzzy number and production rate is depends on demand. In the previous studies, fuzziness of parameters of the model is presented in the form of fuzzy numbers using the membership function only. Parabolic dense cloudy intuitionistic fuzzy numbers are found to be more generalized than fuzzy numbers and have the capability to express the fuzziness of parameters of the model in a more generalized way using both membership and non-membership functions. The presented model is solved in crisp, fuzzy and Intuitionistic fuzzy setup using proposed generalize and defuzzification method with minimum loss of data. The present model is solved by DBPSO algorithm to determine optimal values. The validity of the proposed model and parameter sensitivity analysis is presented to justify the idea by the numerical analysis.

Keywords: Classical Economic Model, cloudy fuzzy number, Parabolic dense cloudy Fuzzy Number, Score function, Defuzzification Method, Swarm Algorithm.

1. INTRODUCTION

According to a general scenario, when developing an economic production lot-size model, the demand rate for inventory products is usually assumed to be constant. However, in the actual world, inventory quantities will differ slightly from accurate figures. As a result, in practical settings, the demand variable should be viewed as ambiguous. The fuzzy notion has recently been used to production and inventory difficulties. The fuzzy set theory was first developed by Zadeh [4]. Bellman and Zadeh [5] used the fuzzy set theoretic technique to solve difficulties later. This concept is reflected in the gloomy, hazy surroundings. Following Yager [6], other scholars such as Ezzati, Allahviranloo, Khezerloo, and Khezerloo [7], Deng [8], Zhang, Ignatius, Lim, and Zhao [9], and others supported the method for sorting ambiguous numbers using the centre of gravity. In addition, De and Beg [10], Maity, Suman, et al. [2], Garg [3] and De and Mahata [11], [12] devised new defuzzification methods for triangular dense and triangular cloudy fuzzy sets, respectively. Until recently, no one has tackled a realistic production inventory model with a foggy, ambiguous demand rate. The production rate of a single item or many items is believed to be rigid and set in the traditional economic production lot-size (EPL) paradigm.

In truth, demand for every good has an impact on the manufacturing process. When demand progressively increases, client consumption increases, and manufacturers are forced to produce more things to match the increased need. In the opposite circumstance, the opposite is true. Several academics have developed EPL models for single/multiple items that take into account either a constant or variable production rate (depending on time, demand, and/or the amount of inventory on hand). Bhunia and Maiti [13], Balkhi and Benkherouf [14], Abad [15], Mandal and Maiti [16], Das, Roy, and Kar [18], [19], [20], [21], and others developed inventory models with uniform or variable production rates in mind. Manufacturing flexibility, on the other hand, has become a more significant issue in inventory management. Different types of flexibility have been assessed in the manufacturing system, with volume flexibility being the most relevant. Volume flexibility refers to the ability to adjust production volume in a manufacturing system. In the EPQ model, Cheng [22] was the first to establish the demand-dependent production unit cost, while Khouja [23] included volume flexibility and reliability considerations. Under inflationary conditions and reliability, Shah and Shah [24] established the EPQ model for time falling demand with imperfect production processes. Items are manufactured with a high level of consistency utilising a traditional manufacturing technique. With high expectations, more reliability boosts the efficiency of the production process. Any manufacturing company strives to improve its production efficiency and ability to operate at peak levels by lowering the cost of scraps, rework of poor goods, wasted materials, and worker hours, among other things. Rosenblatt and Lee [25], Ben-Daya and Hariga [26], Goyal, Hung, and Chen [27], Maiti, Bhunia, and Maiti [28], Sana, Goyal, and Chaudhuri [29], Das et al. [19], [20], Manna, Dey, and Mondal [30], Pal, Sana, and Chaudhuri [31], Yadav et al. [40], Yadav et al. [41], [42], [43], Rana and Kumar [45], Negi and Singh [47], Dutta, Anurag, et al. [48] and others have published numerous research papers on imperfect production. Manna, Das, Dey, and Mondal [32] looked at a multi-item EPQ model with learning effect on imperfect production over a fuzzy random planning horizon in a recent paper. Khara, Dey, and Mondal [33] created an inventory model with imperfect production and demand that is based on reliability. Soft computing approaches have been used in a number of research articles on inventory control difficulties. Several authors have used Genetic Algorithms (GA) in various forms to solve marketing difficulties. In an unclear planning horizon, Pal, Maiti, and Maiti [34] use GA to solve an EPQ model with price discounted promotional demand. Bera and Maiti [35] employed GA to solve a discount-based multi-item inventory model. Maiti, Maiti, and Maiti [36] employed GA to solve a stochastic lead time inventory model with price-dependent demand that included advance payment. Many additional scholars have used GA in inventory control problems, including Mondal and Maiti [37], Maiti and Maiti [38], [39], Jiang, Xu, Wang, and Wang [44], and Maiti et al. [46]. PSO was also employed by Bhunia and Shaikh [49] to solve a two-warehouse inventory model for decaying items with an allowed payment delay. To solve this fuzzy inventory model, dominance-based particle swarm optimization was created. The fuzzy inventory model is defined here under an imperfect production process with a hazy fuzzy demand rate, with the production rate being demand dependent. The model is solved using Yager's index approach and De and Beg's ranking index method for defuzzification in a crisp, general fuzzy, and cloudy fuzzy environment, and the outcomes in the crisp, fuzzy, and cloudy fuzzy environments are compared.

The goal of this research is to use a dominance-based Particle Swarm Optimization (PSO) algorithm to identify the best decision for the decision maker by minimising average total cost to acquire the best order quantity and cycle time (DM). A number of numerical examples are used to support the model, as well as some sensitivity studies.

2. DEFINITIONS AND PRELIMINARIES

2.1. Normalized General Triangular Cloudy Fuzzy Number (NGTCFN)

A Normalized General Triangular Cloudy Fuzzy Number (NGTCFN) having the form $(\tilde{A}) = (a(1 - \frac{\rho_1}{1+t}), a, a(1 + \frac{\sigma_1}{1+t}))$ based on two parameters ρ_1 and σ_1 where $a(1 - \frac{\rho_1}{1+t}) < a < a(1 + \frac{\sigma_1}{1+t})$

and is characterized by its continuous membership function(MF) $\zeta_{\tilde{A}}(x) : X \rightarrow [0, 1]$, defined as

$$\zeta_{\tilde{A}}(x) = \begin{cases} \frac{x-a(1-\frac{\rho_1}{1+t})}{a-a(1-\frac{\rho_1}{1+t})}, & a(1-\frac{\rho_1}{1+t}) \leq x \leq a \\ \frac{a(1+\frac{\sigma_1}{1+t})-x}{a(1+\frac{\sigma_1}{1+t})-a}, & a \leq x \leq a(1+\frac{\sigma_1}{1+t}) \\ 0, & \text{Otherwise} \end{cases}$$

$$\eta_{\tilde{A}}(x) = \begin{cases} \frac{(a-x)+(x-a(1-\frac{\rho_2}{1+t}))}{a-a(1-\frac{\rho_1}{1+t})}, & a(1-\frac{\rho_2}{1+t}) \leq x \leq a \\ \frac{(x-a)+(a(1+\frac{\sigma_2}{1+t})-x)}{a(1+\frac{\sigma_2}{1+t})-a}, & a \leq x \leq a(1+\frac{\sigma_2}{1+t}) \\ 0, & \text{Otherwise} \end{cases}$$

with $0 \leq \zeta, \eta \leq 1$ and $0 \leq \zeta + \eta \leq 1$.

2.2. Generalized Parabolic Fuzzy Numbers (GPFN)

A Generalized Parabolic Fuzzy number(GPFN) $\tilde{A} = (a_l, a_m, a_u)$ is called generalized parabolic fuzzy number if its membership function(MF) is defined as

$$\zeta_{\tilde{A}}(x) = \begin{cases} \left(\frac{x-a_l}{a_m-a_l}\right)^2 \theta, & \text{if } a_l \leq x \leq a_m \\ \theta, & x = a_m \\ \left(\frac{a_u-x}{a_u-a_m}\right)^2 \theta, & \text{if } a_m \leq x \leq a_u \end{cases}$$

2.3. Generalized Parabolic Dense Cloudy Fuzzy Number (GPDCFN)

A Generalized Parabolic Dense Cloudy Fuzzy Number (GPDCFN) $\tilde{A} = \langle [a(1-\frac{\rho_1}{1+t}), a, a(1+\frac{\sigma_1}{1+t})]; \zeta, [a(1-\frac{\rho_2}{1+t}), a, a(1+\frac{\sigma_2}{1+t})]; \eta \rangle$ by adding membership function(MF) and non-membership function(NMF) is called generalized parabolic dense cloudy fuzzy number if its membership function(MF) and non-membership function(NMF) is defined as

$$\zeta_{\tilde{A}}(x) = \begin{cases} \left(\frac{x-a(1-\frac{\rho_1}{1+t})}{a-a(1-\frac{\rho_1}{1+t})}\right)^2 \theta, & \text{if } a(1-\frac{\rho_1}{1+t}) \leq x \leq a \\ \theta, & x = a \\ \left(\frac{a(1+\frac{\sigma_1}{1+t})-x}{a(1+\frac{\sigma_1}{1+t})-a}\right)^2 \theta & \text{if } a \leq x \leq a(1+\frac{\sigma_1}{1+t}) \end{cases}$$

$$\eta_{\tilde{A}}(x) = \begin{cases} \left(\frac{(a-x)+\sqrt{\eta}(x-a(1-\frac{\rho_2}{1+t}))}{(a-a(1-\frac{\rho_2}{1+t}))} \right)^2, & \text{if } a(1-\frac{\rho_2}{1+t}) \leq x \leq a \\ \eta, & x = a \\ \left(\frac{(x-a)+\sqrt{\eta}(a(1+\frac{\sigma_2}{1+t})-x)}{(a(1+\frac{\sigma_2}{1+t})-a)} \right)^2, & \text{if } a \leq x \leq a(1+\frac{\sigma_2}{1+t}) \end{cases}$$

Where $a(1-\frac{\rho_2}{1+t}) \leq a(1-\frac{\rho_1}{1+t}) \leq a \leq a(1+\frac{\sigma_1}{1+t}) \leq a(1+\frac{\sigma_2}{1+t})$, $0 \leq \zeta, \eta \leq 1$ and $0 \leq \zeta + \eta \leq 1$.

2.4. (α, β) - cut of a cloudy fuzzy number

Let $\alpha, \beta \in [0, 1]$ be a fixed numbers such that $0 \leq \alpha \leq \zeta$, $\eta \leq \beta \leq 1$ and $0 \leq \sqrt{\alpha} + \sqrt{\beta} \leq 1$.

A (α, β) cuts generated by Generalized Parabolic Dense Cloudy Fuzzy Number (GPDCFN) A is defined as

$$A_{\alpha, \beta} = \{ \langle x, \zeta_{\tilde{A}}(x) \geq \alpha, \eta_{\tilde{A}}(x) \leq \beta \rangle : x \in X \}$$

The α cut of GPDCFN \tilde{A} is defined as

$$\tilde{A}_{\alpha}^{\zeta} = \{ \langle x, \zeta_{\tilde{A}}(x) \geq \alpha \rangle : x \in X \}, \quad 0 \leq \alpha \leq \zeta$$

The β cut of GPDCFN \tilde{A} is defined as

$$\tilde{A}_{\beta}^{\eta} = \{ \langle x, \eta_{\tilde{A}}(x) \leq \beta \rangle : x \in X \}, \quad \eta \leq \beta \leq 1$$

2.5. Arithmetic Operations on Generalized Triangular Parabolic Dense Cloudy Fuzzy Numbers (GTPDCFN)

$$\mu_{A+B}(x) = \langle \langle a_1 + a_2, b_1 + b_2, c_1 + c_2 \rangle; \mu_1 \rangle$$

$$\nu_{A+B}(x) = \langle \langle a'_1 + a'_2, b'_1 + b'_2, c'_1 + c'_2 \rangle; \nu_2 \rangle$$

$$\mu_{A-B}(x) = \langle \langle a_1 - c_2, b_1 - b_2, c_1 - a_2 \rangle; \mu_1 \rangle$$

$$\nu_{A-B}(x) = \langle \langle a'_1 - c'_2, b'_1 - b'_2, c'_1 - a'_2 \rangle; \nu_2 \rangle$$

$$\mu_{A \cdot B}(x) = \langle \langle a_1 \cdot a_2, b_1 \cdot b_2, c_1 \cdot c_2 \rangle; \mu_1 \rangle$$

$$\nu_{A \cdot B}(x) = \langle \langle a'_1 \cdot a'_2, b'_1 \cdot b'_2, c'_1 \cdot c'_2 \rangle; \nu_2 \rangle$$

$$\mu_{\frac{A}{B}}(x) = \left\langle \left(\frac{a_1}{c_2}, \frac{b_1}{b_2}, \frac{c_1}{a_2} \right); \mu_1 \right\rangle$$

$$\nu_{\frac{A}{B}}(x) = \left\langle \left(\frac{a'_1}{c'_2}, \frac{b'_1}{b'_2}, \frac{c'_1}{a'_2} \right); \nu_2 \right\rangle$$

3. DEFUZZIFICATION OF PARABOLIC DENSE CLOUDY FUZZY NUMBER

Let $\tilde{A} = \langle [a(1-\frac{\rho_1}{1+t}), a, a(1+\frac{\sigma_1}{1+t}); \mu_1], [a(1-\frac{\rho_2}{1+t}), a, a(1+\frac{\sigma_2}{1+t}); \nu_1] \rangle$ be a generalized triangular parabolic dense cloudy fuzzy number with the following membership(MF) and non-membership functions(NMF).

$$\zeta_{\tilde{A}}(x) = \begin{cases} \zeta \left(\frac{x-a(1-\frac{\rho_1}{1+t})}{a-a(1-\frac{\rho_1}{1+t})} \right)^2, & \text{if } a(1-\frac{\rho_1}{1+t}) \leq x \leq a \\ \zeta, & x = a \\ \zeta \left(\frac{a(1+\frac{\sigma_1}{1+t})-x}{a(1+\frac{\sigma_1}{1+t})-a} \right)^2, & \text{if } a \leq x \leq a(1+\frac{\sigma_1}{1+t}) \end{cases}$$

$$\eta_{\tilde{A}}(x) = \begin{cases} \left(\frac{(a-x) + \sqrt{\eta}(x-a)\left(1 - \frac{\rho_2}{1+t}\right)}{(a-a)\left(1 - \frac{\rho_2}{1+t}\right)} \right)^2, & \text{if } a\left(1 - \frac{\rho_2}{1+t}\right) \leq x \leq a \\ \eta, & x = a \\ \left(\frac{(x-a) + \sqrt{\eta}(a(1 + \frac{\sigma_2}{1+t}) - x)}{(a(1 + \frac{\sigma_2}{1+t}) - a)} \right)^2, & \text{if } a \leq x \leq a\left(1 + \frac{\sigma_2}{1+t}\right) \end{cases}$$

respectively. The score functions is defined as the difference between membership and non-membership functions.

$$S(\tilde{A}) = \zeta(\tilde{A}) - \eta(\tilde{A})$$

$$S(\tilde{A}) = \begin{cases} \phi(x - \Psi); & \Psi \leq x \leq a \\ \sqrt{\zeta} - \sqrt{\eta}; & x = a \\ \rho(\tau - x); & a \leq x \leq \tau \end{cases}$$

$$\phi = \frac{\sqrt{\mu}(a - a(1 - \frac{\rho_1}{1+t})) + (a - a(1 - \frac{\rho_1}{1+t}))(1 - \sqrt{\nu})}{(a - a(1 - \frac{\rho_1}{1+t}))(a - a(1 - \frac{\rho_2}{1+t}))}$$

$$\Psi = \frac{\sqrt{\mu}a(1 - \frac{\rho_1}{1+t})(a - a(1 - \frac{\rho_2}{1+t})) + (a - a(1 - \frac{\rho_1}{1+t}))(a - \sqrt{\nu}a(1 - \frac{\rho_2}{1+t}))}{\sqrt{\mu}(a - a(1 - \frac{\rho_2}{1+t})) + (a - a(1 - \frac{\rho_1}{1+t}))(1 - \sqrt{\nu})}$$

$$\rho = \frac{\sqrt{\mu}(a(1 + \frac{\sigma_2}{1+t}) - a) + (a(1 + \frac{\sigma_1}{1+t}) - a)(1 - \sqrt{\nu})}{(a(1 + \frac{\sigma_1}{1+t}) - a)(a(1 + \frac{\sigma_2}{1+t}) - a)}$$

$$\tau = \frac{\sqrt{\mu}a(1 + \frac{\sigma_1}{1+t})(a(1 + \frac{\sigma_2}{1+t}) - a) + (a(1 + \frac{\sigma_1}{1+t}) - a)(a - \sqrt{\nu}(a(1 + \frac{\sigma_2}{1+t})))}{\sqrt{\mu}(a(1 + \frac{\sigma_2}{1+t}) - a) + (a(1 + \frac{\sigma_1}{1+t}) - a)(1 - \sqrt{\nu})}$$

with $0 \leq \zeta, \eta \leq 1$ and $0 \leq \zeta + \eta \leq 1$. The α cut of $\tilde{S} = \{(\psi, a, \tau); \mu, \nu\}$ is defined as

$$\tilde{A}(\alpha) = \left[\tilde{A}_L(\alpha), \tilde{A}_R(\alpha) \right] = \left[\psi + \frac{\alpha}{\phi}, \tau - \frac{\alpha}{\rho} \right]$$

The defuzzification formula for GPDCFN is defined as follows

$$D_f(\tilde{A}) = \int_0^1 \left(\lambda L^{-1}(\alpha) + (1 - \lambda)R^{-1}(\alpha) \right) d\alpha$$

$$D_f(\tilde{A}) = \left[\frac{\lambda}{\phi} + \frac{(1 - \lambda)}{\rho} \right] \left(\frac{\sqrt{\zeta} - \sqrt{\eta}}{2} \right)^2 + \left[\lambda\psi + (1 - \lambda)\tau \right] (\sqrt{\zeta} - \sqrt{\eta}).$$

4. NOTATIONS AND ASSUMPTIONS

4.1. Notations

The mathematical model was formulated based on the following notations.

- K : Production rate per cycle.
- D : Demand rate per cycle, ($D < K$).
- R : Production process reliability.

$P(T)$: Instantaneous inventory level.

P : Maximum inventory level (decision variable).

T_2 : Cycle length (decision variable).

T_1 : Production period (decision variable).

C : Production cost per unit.

C_1 : Setup cost per cycle.

H : Inventory carrying cost per unit quantity per unit time.

Z : Average total inventory cost.

P^* : Optimum value of P .

T_2^* : Optimum value of T_2 .

Z^* : Optimum value of Z .

T_1^* : Optimum value of T_1 .

4.2. Assumptions

The mathematical model was formulated based on the following assumptions.

1. Replenishment occurs instantaneously on placing of order quantity, so lead time is zero.
2. The inventory is developed for a single item in an imperfect process.
3. Shortage are not allowed.
4. The time horizon of the inventory system is infinite.
5. The production rate K is demand dependent and is of the form

$$K = A + B \cdot D,$$

where A and B are positive constants.

5. MODEL DEVELOPMENT AND ANALYSIS

The process reliability r means that among the items product in a production, only $R\%$ is acceptable that can be used to meet the customer's demand. Initially the production process starts with zero inventories with production rate K and demand rate D . Figure 1 illustrates the variation between inventory levels and demand rate for the proposed model.

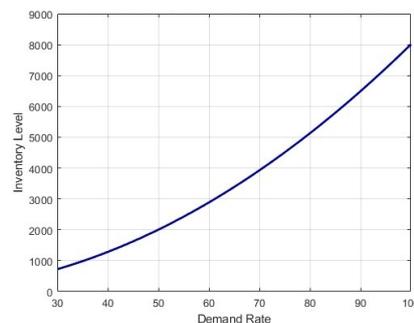


Figure 1: Variation between inventory level and demand rate

During the interval $[0, T_1]$ inventory level gradually built up at rate $(RK - D)$ and reached at its maximum level P at the end of production process. The inventory level gradually depleted during the period $[T_1, T_2]$ due to customer's demand and ultimately became zero at $[T_1, T_2]$. The instantaneous state of $P(t)$ desuring the differential equation in the interval $[0, T_2]$ of that item is given by

$$\frac{dP(T)}{dT} = \begin{cases} RK - D, & 0 \leq T \leq T_1 \\ -D, & T_1 \leq T \leq T_2 \end{cases} \quad (1)$$

where $RK - D > 0$. With boundary condition $P(0) = 0, P(T_1) = P, P(T_2) = 0$. The solution of the differential equation using the boundary condition is given by

$$P(T) = \begin{cases} (RK - D)T, & 0 \leq T \leq T_1 \\ D(T_2 - T), & T_1 \leq T \leq T_2 \end{cases} \quad (2)$$

Hence our problem is given by

$$\begin{aligned} \text{Minimizing } Z &= \frac{CD}{R} + \frac{C_1}{T_2} + \frac{HDT_2(AR + (BR - 1)D)}{2(A + BD)R}, \dots\dots(A) \\ \text{Subject to } d(T_2 - T_1) &= (RK - D)T_1, \\ \text{i.e., } RKT_1 &= DT_2 \\ P &= D(T_2 - T_1). \end{aligned}$$

Now, the problem is reduced to minimize the average cost Z and to find the optimum value of P and T_2 for which $Z(P, T_2)$ is minimum and the corresponding value of T_1 . The average cost is minimized by DBPSO.

6. PARABOLIC CLOUDY FUZZY MATHEMATICAL MODEL

Initially, when the production process starts, the demand rate R item is ambiguous. Naturally, demand rate is assumed to be general fuzzy over the cycle length. Then fuzzy demand rate \tilde{D} is as follows, $\tilde{D} = (D(1 - \frac{\rho_2}{1+i}), D(1 - \frac{\rho_1}{1+i}), D, D(1 + \frac{\sigma_1}{1+i}), D(1 + \frac{\sigma_2}{1+i}))$ for GTPDFN. Therefore, Maiti [1] transform the problem (A) to a fuzzy problem as folows.

$$\left\{ \begin{aligned} \text{Minimizing } \tilde{Z} &= \frac{C\tilde{D}}{R} + \frac{C_1}{T_2} + \frac{H\tilde{D}T_2(AR + (BR - 1)\tilde{D})}{2(A + B\tilde{D})R}, \\ \text{Subject to } R\tilde{K}T_1 &= \tilde{D}T_2, \\ \tilde{P} &= \tilde{D}(T_2 - T_1). \end{aligned} \right.$$

$$\mu_1(Z) = \begin{cases} \left(\frac{Z - Z_1}{Z_2 - Z_1}\right)^2 \mu, & Z_1 \leq Z \leq Z_2 \\ \mu, & Z = Z_2 \\ \left(\frac{Z_3 - Z}{Z_3 - Z_2}\right)^2 \mu, & Z_2 \leq Z \leq Z_3 \end{cases}$$

$$v_1(Z) = \begin{cases} \left(\frac{(Z_2-Z)+(Z-Z'_1)\sqrt{v}}{Z_2-Z'_1} \right)^2, & Z'_1 \leq Z \leq Z_2 \\ v, & Z = Z_2 \\ \left(\frac{(Z-Z_2)+(Z'_3-Z)\sqrt{v}}{Z_3-Z_2} \right)^2, & Z_2 \leq Z \leq Z'_3 \end{cases}$$

If we take parabolic dense intuitionistic fuzzy number $(D(1 - \frac{\rho_2}{1+i}), D(1 - \frac{\rho_1}{1+i}), D, D(1 + \frac{\sigma_1}{1+i}), D(1 + \frac{\sigma_2}{1+i}))$.

$$Z'_1 = \frac{CD(1 - \frac{\rho_2}{1+i})}{R} + \frac{C_1}{T_2} + \frac{HT_2D(1 - \frac{\rho_2}{1+i})(AR + (BR - 1)D(1 - \frac{\rho_2}{1+i}))}{2R(A + BD(1 + \frac{\sigma_2}{1+i}))}$$

$$Z_1 = \frac{CD(1 - \frac{\rho_1}{1+i})}{R} + \frac{C_1}{T_2} + \frac{HT_2D(1 - \frac{\rho_1}{1+i})(AR + (BR - 1)D(1 - \frac{\rho_1}{1+i}))}{2R(A + BD(1 + \frac{\sigma_1}{1+i}))}$$

$$Z_2 = \frac{CD}{R} + \frac{C_1}{T_2} + \frac{HT_2D(AR + (BR - 1)D)}{2R(A + BD)}$$

$$Z_3 = \frac{CD(1 + \frac{\sigma_1}{1+i})}{R} + \frac{C_1}{T_2} + \frac{HT_2D(1 + \frac{\sigma_1}{1+i})(AR + (BR - 1)D(1 + \frac{\sigma_1}{1+i}))}{2R(A + BD(1 - \frac{\rho_1}{1+i}))}$$

$$Z'_3 = \frac{CD(1 + \frac{\sigma_2}{1+i})}{R} + \frac{C_1}{T_2} + \frac{HT_2D(1 + \frac{\sigma_2}{1+i})(AR + (BR - 1)D(1 + \frac{\sigma_2}{1+i}))}{2R(A + BD(1 - \frac{\rho_2}{1+i}))}$$

$$D_f(Z) = \left[\frac{\lambda}{\phi} + \frac{(1-\lambda)}{\rho} \right] \left(\frac{\sqrt{\mu} - \sqrt{v}}{2} \right)^2 + \left[\lambda\psi + (1-\lambda)\tau \right] (\sqrt{\mu} - \sqrt{v}).$$

$$\phi = \frac{\sqrt{\mu}(Z_2 - Z'_1) + (Z_2 - Z_1)(1 - \sqrt{v})}{(Z_2 - Z_1)(Z_2 - Z'_1)}, \quad \psi = \frac{\sqrt{\mu}Z_1(Z_2 - Z'_1) + (Z_2 - Z_1)(Z_2 - \sqrt{v}Z'_1)}{\sqrt{\mu}(Z_2 - Z'_1) + (Z_2 - Z_1)(1 - \sqrt{v})}$$

$$\rho = \frac{\sqrt{\mu}(Z'_3 - Z_2) + (Z_3 - Z_2)(1 - \sqrt{v})}{(Z'_3 - Z_2)(Z_3 - Z_2)}, \quad \tau = \frac{\sqrt{\mu}Z_3(Z'_3 - Z_2) + (Z_3 - Z_2)(Z_2 - \sqrt{v}Z'_3)}{\sqrt{\mu}(Z'_3 - Z_2) + (Z_3 - Z_2)(1 - \sqrt{v})}$$

$$\mu_2(P) = \begin{cases} \left(\frac{P-P_1}{P_2-P_1} \right)^2 \mu, & P_1 \leq P \leq P_2 \\ \mu, & P = P_2 \\ \left(\frac{P_3-P}{P_3-P_2} \right)^2 \mu, & P_2 \leq P \leq P_3 \end{cases}$$

$$v_2(P) = \begin{cases} \left(\frac{(P_2-P)+(P-P'_1)\sqrt{v}}{P_2-P'_1} \right)^2, & P'_1 \leq P \leq P_2 \\ v, & P = P_2 \\ \left(\frac{(P-P_2)+(P'_3-P)\sqrt{v}}{P_3-P'_2} \right)^2, & P_2 \leq z \leq P'_3 \end{cases}$$

$$P'_1 = D\left(1 - \frac{\rho_2}{1+t}\right)(T_2 - T_1), \quad P_1 = D\left(1 - \frac{\rho_1}{1+t}\right)(T_2 - T_1)$$

$$P_2 = D(T_2 - T_1), \quad P_3 = D\left(1 + \frac{\sigma_1}{1+t}\right)(T_2 - T_1), \quad P'_3 = D\left(1 + \frac{\sigma_2}{1+t}\right)(T_2 - T_1)$$

$$D_f(P) = \left[\frac{\lambda}{\phi} + \frac{(1-\lambda)}{\rho}\right] \left(\frac{\sqrt{\mu} - \sqrt{\nu}}{2}\right)^2 + \left[\lambda\psi + (1-\lambda)\tau\right] (\sqrt{\mu} - \sqrt{\nu}).$$

$$\phi = \frac{\sqrt{\mu}(P_2 - P'_1) + (P_2 - P_1)(1 - \sqrt{\nu})}{(P_2 - P_1)(P_2 - P'_1)}, \quad \Psi = \frac{\sqrt{\mu}P_1(P_2 - P'_1) + (P_2 - P_1)(P_2 - \sqrt{\nu}P'_1)}{\sqrt{\mu}(P_2 - P'_1) + (P_2 - P_1)(1 - \sqrt{\nu})}$$

$$\rho = \frac{\sqrt{\mu}(P'_3 - P_2) + (P_3 - P_2)(1 - \sqrt{\nu})}{(P'_3 - P_2)(P_3 - P_2)}, \quad \tau = \frac{\sqrt{\mu}P_3(P'_3 - P_2) + (P_3 - P_2)(P_2 - \sqrt{\nu}P'_3)}{\sqrt{\mu}(P'_3 - P_2) + (P_3 - P_2)(1 - \sqrt{\nu})}$$

$$\mu_3(K) = \begin{cases} \left(\frac{K-K_1}{K_2-K_1}\right)^2 \mu, & K'_1 \leq K \leq K_2 \\ \mu, & K = K_2 \\ \left(\frac{K_3-K}{K_3-K_2}\right)^2 \mu, & K_2 \leq K \leq K'_3 \end{cases}$$

$$\nu_3(K) = \begin{cases} \left(\frac{(K_2-K)+(K-K'_1)\sqrt{\nu}}{K_2-K'_1}\right)^2, & K'_1 \leq K \leq K_2 \\ \nu, & K = K_2 \\ \left(\frac{(K-K_2)+(K'_3-K)\sqrt{\nu}}{K_3-K'_2}\right)^2, & K_2 \leq K \leq K'_3 \end{cases}$$

$$RK'_1T_1 = D\left(1 - \frac{\rho_2}{1+t}\right)T_2, \quad RK_1T_1 = D\left(1 - \frac{\rho_1}{1+t}\right)T_2$$

$$RK_2T_1 = DT_2, \quad RK_3T_1 = D\left(1 + \frac{\sigma_1}{1+t}\right)T_2, \quad RK'_3T_1 = D\left(1 + \frac{\sigma_2}{1+t}\right)T_2$$

$$D_f(K) = \left[\frac{\lambda}{\phi} + \frac{(1-\lambda)}{\rho}\right] \left(\frac{\sqrt{\mu} - \sqrt{\nu}}{2}\right)^2 + \left[\lambda\psi + (1-\lambda)\tau\right] (\sqrt{\mu} - \sqrt{\nu}).$$

$$\phi = \frac{\sqrt{\mu}(K_2 - K'_1) + (K_2 - K_1)(1 - \sqrt{\nu})}{(K_2 - K_1)(K_2 - K'_1)}, \quad \Psi = \frac{\sqrt{\mu}K_1(K_2 - K'_1) + (K_2 - K_1)(K_2 - \sqrt{\nu}K'_1)}{\sqrt{\mu}(K_2 - K'_1) + (K_2 - K_1)(1 - \sqrt{\nu})}$$

$$\rho = \frac{\sqrt{\mu}(K'_3 - K_2) + (K_3 - K_2)(1 - \sqrt{\nu})}{(K'_3 - K_2)(K_3 - K_2)}, \quad \tau = \frac{\sqrt{\mu}K_3(K'_3 - K_2) + (K_3 - K_2)(K_2 - \sqrt{\nu}K'_3)}{\sqrt{\mu}(K'_3 - K_2) + (K_3 - K_2)(1 - \sqrt{\nu})}$$

7. NUMERICAL EXAMPLE

Now we consider the following values of parameters in inventory models:

1. **Crisp model:** Let us consider $A = 850$ (\$) per cycle, $C_b = 1.5$ (\$) per unit, $p = 15$ (\$) per unit, $C_h = 5$ (\$). Per unit, $D = 500$ units. We get the optimal solution of our model as: the optimum average inventory cost is $X^* = 8501.92$ (\$) with shortage quantity $S^* = 813$ units and ordering quantity $Q^* = 1045$ units for the cycle time $T^* = 2.9$ (weeks) and the shortages begin from 0.47 (weeks), as Table 1. Figure 2 illustrates the graphical representation of convexity. This visual depiction highlights the key aspects of convexity.
2. **Cloudy intuitionistic fuzzy model:** Let us consider $\omega = 0.6$, $v = 0.2$, $\delta = 0.15$, $\epsilon = 0.12$, $\rho = 0.05$, and the other parameters will be same as the crisp model, as Table 1. Figure 2 provides a graphical representation of convexity, visually demonstrating its key features. This illustration helps to clarify the concept of convexity.

Table 1: Optimum values of Crisp and Cloudy intuitionistic fuzzy model

Model	T^* (weeks)	$(t_1)^*$ (weeks)	S^* (units)	Q^* (units)	X^* (\$)
Crisp model	2.09	0.47	809	1045	13313.09
Cloudy intuitionistic fuzzy model	4.47	1.01	845.29	1009.69	14535.21

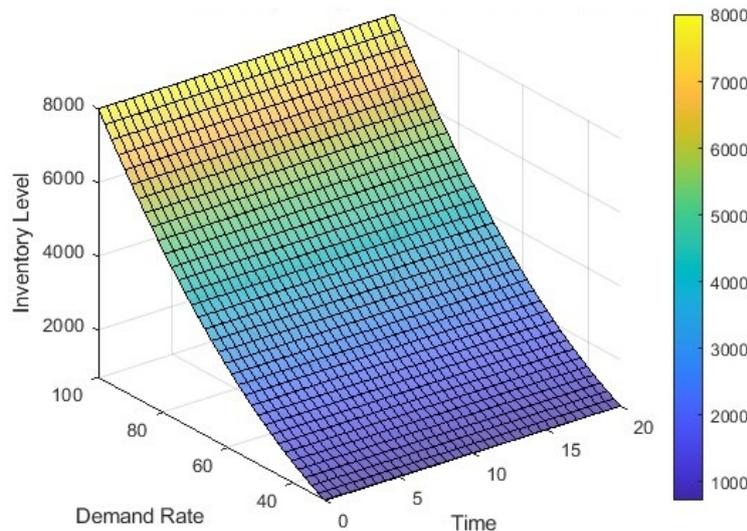


Figure 2: Convexity with respect to D and T

8. CONCLUSION AND FUTURE DIRECTIONS

This study examined the impact of product reliability and time-dependent demand on an inventory model for perishable items within a pentagonal-fuzzy framework. Using the Graded Mean Integration Representation (GMIR) method for defuzzification, the research delivered an in-depth analysis of the Total Inventory Cost function and its optimal values. The findings show that integrating product reliability and time-dependent demand into the model has a substantial effect on inventory management strategies and cost optimization for perishable products. The numerical examples and sensitivity analysis provide important insights into how changes in parameters

influence optimal inventory decisions, thereby increasing the model's practical relevance. This optimization technique is particularly relevant in the food and beverage industry, where managing perishable inventory is crucial to cutting waste, ensuring product quality, and meeting shifting consumer demand. It can also be applied in the pharmaceutical sector, where product shelf life and dependability have a direct bearing on both patient safety and regulatory compliance.

Future research could build on this study by investigating several new areas. For instance, including additional factors like multi-echelon supply chains or different types of perishable products could offer a deeper understanding of inventory dynamics. Applying various defuzzification methods or advanced optimization algorithms might provide more accurate results and insights. Moreover, validating the model with real-world data could strengthen its robustness and applicability. Lastly, adapting the model to consider external factors such as market fluctuations or regulatory changes could increase its relevance and applicability across different contexts.

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